

Scientific paper

Role of Modification of Natural Zeolite in Removal of Arsenic from Aqueous Solutions

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Abstract

The adsorption of arsenic from aqueous solution onto natural and modified zeolites was investigated. The natural zeolites were modified by ion-exchange (NH_4NO_3) and addition of aluminum ($Al_2(SO_4)_3$). The natural and modified zeolites were characterized by XRF, XRD, N_2 sorption, FTIR, NH_3 -TPD, zeta potential and SEM. Ion-exchange with NH_4^+ of NZ results in the significant exchange of most cations and an increase in surface area and pore volume of samples as well as surface acidity. While the introduction of aluminum into the zeolite increased its As (V) removal amount, it decreased its As (III) removal. Ion-exchange with NH_4^+ of the natural zeolite increased significantly its As(III) and As(V) adsorption capacity. The adsorption of both As(III) and As(V) with natural and modified zeolites obeys pseudo second order kinetics. The Langmuir isotherm model for all adsorbents was best fitted to the isotherm data obtained. The highest adsorption capacity for As(III) and As(V) was obtained onto the zeolite modified with ammonia and their calculated qm values are 28.7 mg/g and 36.6 mg/g, respectively. The calculated thermodynamic parameters indicated that the adsorption process was spontaneous and favorable.

Keywords: Natural zeolite; Arsenic; Decationisation; Ion exchange; Adsorption

1. Introduction

Arsenic is one of the most toxic elements occurring naturally in environment and its presence in the drinking water can lead to deadly effects on the human health. Due to the toxicological impacts of arsenic, the maximum contaminant level (MCL) for arsenic of $10\,\mu g/L$ was set by the World Health Organization (WHO). Furthermore, the arsenic contamination has been reported in numerous regions such as Bangladesh and West Bengal (India) as well as the USA, Argentina, China, Hungary, and Poland. 2,3

Arsenic species in the environment come from the natural weathering of arsenic-containing rocks, industrial waste discharges and application of arsenical herbicides and pesticides. Drinking water mainly contains inorganic arsenic species, arsenite (AsO₃³⁻) and arsenate (AsO₄³⁻). Generally, arsenate [As (V)] in natural surface water and arsenite [As(III)] in the groundwater mainly exist.³ As (III) is usually more toxic than As (V) and its removal from water is difficult due to its difficult dissociation. Therefore, As (III) has been oxidized to As (V) and then removed from water by various technologies such as oxi-

dation, reverse osmosis, chemical coagulation followed by filtration and adsorption. ^{3–5}

Among removal technologies, adsorption is the most promising technology due to the advantages of treatment stability, easy operation, lower environmental impacts, and low cost if suitable adsorbent can be either chosen or designed. Recently many materials have been used and studied as adsorbent for removal of As (III) and As (V) from water. In addition to commercial activated carbons,6 several types of activated carbons were synthesized and used for the removal of arsenic from water/wastewater.^{7–10} Besides, the reported adsorbents are given as follows: Agricultural products and by-products, industrial by-products/wastes such as chars and coals, 10,11 red muds, 12 blast furnace slag,13,14 Fe(III)/Cr(III) hydroxide waste,15 fly ash,¹⁶ soil¹⁷ sand,^{18–20} clay minerals,^{21–23} zeolites,²⁴ single or mixed oxides or hydroxides, 25-31 hydrotalcites, 32 phosphates,³³ metal-based materials,³⁴ and biosorbents.^{35–38} However, many of these materials cannot be used in developing countries due to their financially infeasible. When natural material as an adsorbent is used, sustainable and cost-effective solutions for the removal of As pollution can be obtained in the low-income regions. Several studies

have explored a variety of adsorbents for As removal, and it is reported that naturally formed materials provide the benefits due to their abundance and local availability. Among them, natural zeolites have been widely used as an effective adsorbents in treatment of water due to their mechanical and thermal properties. ^{39,40}

Elizalde-González et al.41 reported that adsorption capacity of H₂AsO₄ with natural Mexican zeolites, ZMA (Sonora), ZME (Oaxaca), ZMS (San Luis Potosí) and ZMT (Puebla) is more than H₃AsO₃ and their iron modified forms insignificantly improve the level of removal efficiency. Arsenic sorption results from aqueous solutions onto clinoptilolite-rich tuffs modified with lanthanum, hexadecyltrimethylammonium or iron of MacEdo-Miranda and Olguín⁴² showed that arsenic removal depends on the origin of the zeolitic material, the nature of the arsenic chemical species, the pH and characteristics of the modified natural zeolites. As(V) adsorption from aqueous solutions onto clinoptilolite-heulandite-rich tuffs modified with iron, manganese, or a mixture of both iron and manganese was studied by Jiménez-Cedillo et al..40 They reported that adsorption of As(V) on the modified clinoptilolite-rich tuffs depends on the metallic species introduced into zeolites, the chemical nature of the metal introduced, and the interaction between the different metallic chemical species on the zeolite surface. Consequently, the studies on natural and modified zeolites showed that the type and charge of the zeolite framework mostly affect their adsorption mechanisms and capacities. Furthermore, the other important parameter effecting adsorption mechanisms and capacities can be sorted such as the amount of aluminium present in the zeolite, the size and shape of the pores, the phase composition of the zeolitic material, the nature and concentration of the extra-framework cationic species and the pH of the solution along with the size and distribution of zeolite particles, the temperature of adsorption, etc..⁴³

After ammonia treatment of the zeolites, Na^+ and Ca^{2+} with NH_4^+ are mostly exchangeable in contrast to partly exchangeable of Fe^{3+} and Mg^{2+} in zeolites. ⁴⁴ The introduction of aluminium into zeolites was studied by Kamali *et al.* ⁴⁵ and then the Ates ⁴⁶ applied it into natural zeolite obtained from Sivas-Yavu of Turkey for removal of manganese from drinking water and its adsorption capacity increased two times with enhanced aluminum content.

Based on aforementioned results, in this study the natural zeolite originated from Sivas-Yavu of Turkey was modified via ion exchange with $\mathrm{NH_4}^+$ and introduction of aluminum for removal of arsenic from aqueous solution. The natural and modified zeolites were characterized by XRF, XRD, $\mathrm{N_2}$ sorption, FTIR, $\mathrm{NH_3}\text{-}\mathrm{TPD}$, particle size distribution, zeta potential and SEM. The influence of specific adsorption parameters on removal of arsenic from aqueous solution was studied and the data obtained were applied to isotherm models.

2. Experimental Method

2. 1. Material

Arsenic stock solutions were prepared using 1000 mg/L of As (III&V) prepared with ${\rm As_2O_3}$ (Fluka, 39436) in 2% HNO₃ for As(V) and H₃AsO₄ (Merck, 1.19773.0500) in 0.5 mol/L of HNO₃ for As(III). Arsenic solutions used in the batch experiments were obtained by diluting the arsenic stock solution to the desired concentrations with deionized water. HCl and NaOH solutions were used to adjust pH of arsenite and arsenate solutions.

The natural zeolite was obtained from Sivas–Yavu (NZ-Y) region of Turkey and first ball milled to particle size in range of 0.25–0.5 mm. The NZ-Y was washed and dried in an oven at 120 °C overnight. The zeolite was transformed to the NH₄-form by a twofold exchange with a 0.5 M NH₄NO₃ solution at 80 °C. After washing and drying, the sample was calcined at 500 °C for 2 h and denoted as NH₄-NZ-Y.

After washing and drying, 1 g of the NZ-Y was mixed with sodium hydroxide and water with 5:50 mass ratios for 1 h at 90 °C and then the mixture was filtered and the filtrate was denoted as Na-NZ-Y.

Preparation of aluminum introduced zeolite is based on the study of Kamali *et al.*.⁴⁵ For preparation of aluminum solutions, sodium chloride, aluminum sulphate (Al₂(SO₄)₃) and water with 1:5.4:10 mass ratios were mixed to make a clear solution (solution A). Aluminum sulphate, sodium hydroxide and water with 1:1.5:7.8 mass ratios were mixed and heated to make a clear solution (solution B). The A, Na-NZ and B with 1:7.1: 1 mass ratios were mixed at 90 °C for 2 h with a mixing rate of 500 rpm. The product was filtered, washed and dried at 80 °C. The product was denoted as Al-NZ-Y.

2. 2. Characterization of Samples

An X-ray fluorescence (XRF, PANanalytical) analyzer was used for the chemical composition of the samples.

The specific surface area and micropore volume of the samples were measured using N_2 adsorption–desorption (AUTOSORB 1C) at –196 °C. The surface area, pore volume and micropore volume were determined by multipoint BET, DFT (Density Functional Theory) and DR (Dubinin–Radushkevic), respectively.

XRD, SEM-EDS and NH $_3$ -TPD results of natural and modified samples were reported in the previous study. 46

The effect of adsorbent on solution pH was measured with time (0-7 h) for 2 g/L adsorbent in distilled water.

Zeta potential measurements were conducted using a zetameter (Malvern Zetasizer- Nano-Z). 0.005 g of samples was suspended in 100 ml of water and the particles were homogenized at 2 h using an ultrasonic bath. After ultrasonication, the aqueous suspension was equilibrated at different pH values for 30 min. The equilibrated slurry

was injected into the micro electrophoresis cell using disposable syringes. Prior to each measurement, the electrophoresis cell was washed repeatedly before reuse.

2. 3. Adsorption Experiments

Batch adsorption experiments were carried out in a glass flasks (20 mL) using a magnetic shaker (IKA Magnetic stirrer RO10) at 25 °C at a constant agitation of 200 rpm. In the kinetic studies suspensions containing the range of 25–200 mg L⁻¹ of As(III & V) were stirred for different periods of time at optimum pH. After the reaction, suspensions were centrifuged at 5000 rpm for 3 min in order to separate the solution and solid. The initial and non-adsorbed concentrations of As(III & V) in supernatants were determined by hydride generation atomic absorption spectroscopy (HG-AAS)- and ICP-MS (Thermo Scientific iCAP O Series ICP-MS).

During adsorption of As(III & V), dissolution of cations with varying pH was studied for 20 cm³ solution containing 50 mg L⁻¹ of As (V) and 0.02 g of adsorbent for 3h. After adsorption, cations in supernatants were measured by ICP-MS. Adsorption studies of As(III & V) onto NZ-Y, NH₄-NZ-Y and Al- NZ-Y were conducted using the same procedure in sufficient time for varying feed solution concentrations (25–200 mg L⁻¹) at different temperatures (298–313 K). All results were averaged values of duplicate tests.

The adsorption capacity $(q_e, mg g^{-1})$ and removal percent (%) of As(III & V) were determined using following equations:

$$q_e = \frac{(C_o - C_e)V}{m} \tag{1}$$

Removal percent
$$(R,\%) = \frac{C_0 - C_e}{C_0} \times 100$$
 (2)

where C_0 and Ce are the initial and final concentrations of As(III & V) (mg L⁻¹), respectively, V is the volume of solution (L) and m is the amount of adsorbent (g).

In order to investigate the nature and mechanism of arsenic adsorption with natural and modified zeolite, several models such as pseudo-first-order, pseudo-second-order and intra-particle diffusion were applied. For this aim, the adsorbents were loaded in the stirrer cell to be spun at 1500 rpm to cause a vigorous flow of solution. The diffusional resistances in the liquid film were neglected because of the high rotational speed. 3 mL of samples was periodically withdrawn from the solution and analyzed using HG-AAS.

The pseudo-first order kinetic model of Lagergren is given as:

$$\log(q_e - q_t) = \log q_e - \frac{k_1}{2.303}t \tag{3}$$

where q_t (mg/g) is the amount of As adsorbed on the adsorbent at time and k_1 (min⁻¹) is the rate constant of pseudo first order kinetic model. ⁴⁷

The equation for the pseudo-second order kinetic model⁴⁷ is as follows:

$$\frac{dq_t}{dt} = K(q_e - q_t)^2 \tag{4}$$

where q_e and q_t are the amount of As adsorbed per unit of mass of the adsorbent at equilibrium and time t, respectively.

Linearized form of pseudo-second order rate kinetics is expressed as follows:

$$\frac{t}{q_t} = \frac{1}{kq_e^2} + \frac{1}{q_e}t\tag{5}$$

In addition, initial rate of adsorption is h:

$$h = kq_e^2 \tag{6}$$

The intraparticle diffusion model can be described as follows:

$$q_t = k_d t^{\frac{1}{2}} + C \tag{7}$$

where k_p is the intra-particle diffusion rate constant (mg g⁻¹ min^{-0.5}) obtained from the slope and C is the adsorption constant obtained from the intercept.

The Langmuir model essentially describes the monolayer type of adsorption.⁴⁸ It is expressed as follows:

$$q_e = \frac{q_m b C e}{1 + b C e} \tag{8}$$

where q_m (mg/g) is the maximum adsorption capacity and b (L mg⁻¹) is the Langmuir constant.

The Freundlich isotherm is derived from a multilayer heterogeneous adsorption model. The Freundlich isotherm is as follows:

$$qe = k_F C e^{1/n}$$
 (9)

where k_F (((mg g⁻¹) (mg L⁻¹)⁻ⁿ) is the Freundlich adsorption constant related to adsorption capacity and n is the adsorption intensity. The 1/n value was between 0 and 1, indicating that the adsorption was favorable at the studied conditions.

In order to express the adsorption mechanism with Gaussian energy distribution onto a heterogeneous surface, equilibrium data was applied to Dubinin-Radushkevich (DR) model shown as following:

$$qe = qs \exp(-k\epsilon^2)$$
 (10)

$$lnqe = lnqs - k\epsilon^2$$
 (11)

$$E = 1/(2k)^{0.5} \tag{12}$$

where ε (Polanyi Potential, J/mol) is [RTln(1+(1/Ce)], qe refers to the amount of As adsorbed per unit weight of adsorbent (mg g⁻¹), qs refers to theoretical isotherm saturation capacity (mg g⁻¹), C_e is the equilibrium concentration of As in aqueous solution, k is a constant related to adsorption energy, R is the ideal gas constant and T the temperature (K).^{49–51}

2. 3. 1. Adsorption Thermodynamics

Gibbs free energy change (ΔG°), enthalpy change (ΔH°) and entropy change (ΔS°) of the adsorption of As (III&V) were evaluated . The value of ΔG° is a crucial due to an indication of spontaneity of a chemical reaction, which can be calculated as follows:

$$\Delta G = RT \ln K_c \tag{13}$$

where *Kc* ((the amount of As in adsorbent)/(the amount of As in solution)) is the distribution coefficient.

The enthalpy change (ΔH) and entropy change (ΔS) were estimated from the following equation:

$$\ln K_c = \frac{\Delta S}{R} - \frac{\Delta H}{RT} \tag{14}$$

3. Results and Discussion

3. 1. Characterization of Samples

XRD results in previous studies^{52,53} showed that NZ-Y contains mainly clinoptilolite ((Na, K, Ca)₂₋₃Al₃ (Al, Si)₂Si₁₃O₃₆ · 12(H₂O)) and mordenite ((Ca, Na₂, K₂) Al₂Si₁₀O₂₄ · 7H₂O) as well as quartz (SiO₂) and feldspar (KAlSi₃O₈ - NaAlSi₃O₈ - CaAl₂Si₂O₈). Based on XRD and SEM results,⁵³ after treatment with NH₄NO₃ of NZ-Y, the peak intensities are hardly changed and the particle size of NZ-Y decreased. Composition results listed in Table 1 show that the ion exchange with NH₄⁺ of the zeolite leads to the efficient removal of Sr²⁺ and Ca²⁺ and the partial removal of Mg²⁺, K⁺, Ba²⁺ and Ti⁴⁺ because cations such as Fe³⁺, Mg²⁺ and K⁺ are strongly bound in clinoptilolite. In contrast, after the treatment with NaOH and the introduction of aluminum, mordenite and feldspar phases disappeared and the phase intensity of clinoptilolite and quartz decreased significantly. In addition, the treatment with NaOH led to the formation of hydroxysodalite at 35° of 2θ⁵⁴ and significant removal of Sr²⁺ along with significant dealumination and desilication in NZ-Y. It was reported that the Si-O-Al bond is relatively stronger than the Si-O-Si bond because of the negative charge of AlO₄⁻ tetrahedron. 55 The desilication process strongly relates with the concentration of NaOH solution in order to the extraction of Si from the zeolites. The aluminum introduction into Na-NZ-Y led to an increase in the aluminum content

and the percentage of various cations such as Mg^{2+} , Ca^{2+} and Fe^{3+} in the zeolite.

The N₂-physisorption^{52,53} showed that the shape of NZ-Y is consistent with Type I, which is characteristic of microporous materials with a plateau at high relative pressures. After ion exchange with NH₄+, a considerable increase in the specific surface area, micropore volume and total volume of zeolites was observed in Table 1. These results are in accordance with those reported previously.53,56,57 In addition, the replacement of the metal cations by H⁺ and/or removal of some impurities may lead to an increase of the surface characteristics. The surface area and micropore volume of samples treated with NaOH significantly decreased due to loss of crystalline, sintering of phases and the formation of amorphous material. The aluminum introduction into Na-NZ-Y slightly increased its surface area and micropore volume due to reorganization of crystal structure in the presence of aluminum.

NH₃-TPD results⁵³ showed that the NH₄⁺ exchange of NZ-Y leads to a significant increase in the total acidity of the zeolite. This is related with the exchange of the K+, Fe3+ and Ca2+ ions with NH4+ and H+ since the strong acid sites (>300 °C) generally result of structural hydroxyl groups. The generation of these framework OH groups and the reappearance of structural hydroxyls blocked by cations can be obtained by means of decationisation and dealumination, which is consistent with FTIR results reported in reference.⁵³ In addition, the increase in the intensity of peak at higher than 600 °C is a result of hydroxylation of samples. Aluminum introduction into Na-NZ-Y leads to an increase in a number of weak acid sites and a decrease in a number of strong acid sites, which is related with increasing extra-framework aluminum content and OH groups as seen in XRF and FTIR results reported in reference.⁵³

The pH variation of solution in the presence of adsorbents is illustrated in Fig. 1. For 30 min-contact time,

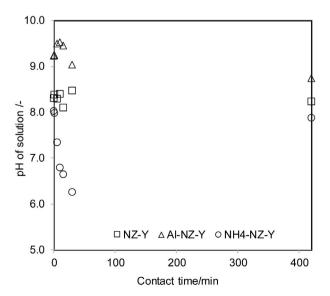


Figure 1. pH variation of solution with adsorbent

Element	NZ-Y wt.%	NH ₄ -NZ-Y wt.%	Na-NZ-Y wt.%	Al-NZ-Y wt.%
Al	15.4	17.0	11.6	19.5
Si	79.6	80.2	77.0	70.6
Mg	1.25	0.74	2.2	2.4
Ca	2.1	0.3	5.2	4.3
K	0.4	0.3	0.7	0.6
Fe	0.7	0.9	1.8	1.4
Sr	3.9	0.04	0.6	0.5
Ti	0.2	0.2	0.4	0.3
Ba	0.05	0.04	0.18	0.14
Zr	0.01	0.01	0.04	0.04
-	Surface a	rea and pore characte	ristics	
$SA^a (m^2 g^{-1})$	62.4	83.2	12.9	37.4
V_{T} (cm ³ g ⁻¹)	0.140	0.223	0.037	0.220
V_{MP}^{b} (cm ³ g ⁻¹)	2.7×10^{-2}	2.8×10^{-2}	5.1×10^{-3}	1.42×10^{-2}
D ^c (Å)	94	107	116	241

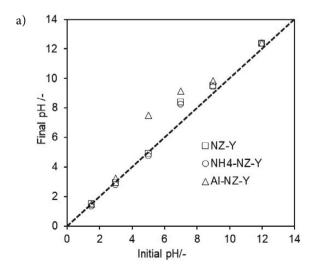
Table 1. The composition, surface area and pore characteristics of natural and modified zeolites.

whereas NZ-Y and Al-NZ-Y change insignificantly pH of solution, NH₄-NZ-Y decreases significantly the pH of solution due to dissolution of cations. However, after 7 h-contact time, scenario of pH variation changed and all adsorbents decreased slightly pH of solution. After 7 h-contact time, the variation of pH can be listed as 0.07 for NZ-Y, 0.49 for Al-NZ-Y and 0.15 for NH₄-NZ-Y as seen in Fig. 1. The pH variation with increasing contact time may be due to dissolution of cations in distilled water.

Fig. 2a illustrates final pH value with varying solution pH. The final pH value of solution for all samples is almost proportional with the initial pH until pH 5. However, above pH 5, it shifts slightly higher values when the

initial pH is increased, particularly for ranges from pH 5 to 9. This might be due to partial solubility of silica and cations under basic conditions.

Fig. 2b shows the results of zeta potential measurements of the natural and modified zeolites. In addition to zeta potential, the point of zero charge (pH_{PZC}) of samples was estimated where the net surface charge on metal oxides is zero, which was determined using ΔpH from Fig. 2a. The PZC of natural zeolite is pH 5.2, confirmed the results reported by various researchers. 58,59 The PZCs of NH₄-NZ-Y and Al-NZ-Y are pH = 5.4 and pH = 1.5, respectively. Introduction of aluminum into natural zeolite decreases its PZC, which may be due to increasing aluminum content.



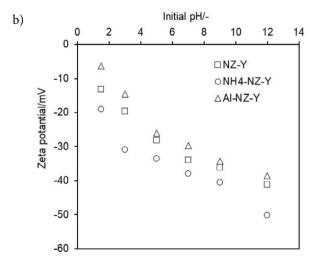


Figure 2. pH variation (a) and zeta potential (b) of natural and modified zeolites.

^a Surface area calculated using Multipoint BET; ^b Micro pore volume calculated using DR method; ^c Average pore diameter determined by DFT

3. 2. Adsorption of Arsenic by the Natural and Modified Zeolites

3. 2. 1. Influence of pH

The pH of solution during adsorption process affects the surface characteristics and speciation of adsorbate. Therefore, pH of solution is crucial parameter on the removal of arsenic. The influence of initial solution pH on the arsenic adsorption with natural and modified zeolites was examined at the pH values ranging from 1.5 to 9.0 and the obtained results are illustrated in Table 2. The maximum removal amount of As(V) was found at pH 5.0 for NZ-Y, pH 3.0 for NH₄-NZ-Y and pH 1.5 for Al-NZ-Y, indicating that the modification of the zeolites affects significantly optimum As (V) removal pH. However, maximum removal amount of As(III) was observed at pH 7.0 on both NZ-Y and NH₄- NZ-Y. In this study, As (III) adsorption data on Al-NZ-Y cannot be showed due to it's lower As(III) adsorption capacity. These results show that the adsorption behavior depends on not only the charge properties of the adsorbent surface but also the specific interactions between functional groups on the adsorbent surface and the adsorbed species. 49 Deliyanni and coworkers 60 reported that stabile pH values of As (V) are H₃AsO₄ (pH < 2.25), H₂AsO₄⁻ (pH 2.25-6.77), HAsO₄²⁻ (pH 6.77-11.53), and AsO_4^{3-} (pH > 11.53). In addition, it is related with the determined pH_{pzc} values of adsorbents that the optimum As(V) removal pH and pH_{PZC} of NZ-Y and Al-NZ-Y are almost same and they are almost 5.0 for NZ-Y and are 1.5 for Al-NZ-Y. A shift between optimum As(V) removal pH and pH_{PZC} of NH₄-NZ-Y is observed that it may be related with ammonia dissolved during adsorption. Based on pre-

Table 2. The removal percentage of arsenic (III, V) with natural and modified zeolites as a function of pH ($C_{Aso} = 100 \text{ mg/ L}$).

pН		As(V)		As(III)				
	NZ-Y	NH ₄ -NZ-Y	Al-NZ-Y	NZ-Y	NH ₄ -NZ-Y			
1.5	12.5	4.0	32.0	0.8	12.0			
3.0	18.8	12.4	14.8	4.0	25.4			
5.0	19.0	6.8	24.8	3.6	16.3			
6.0	_	_	7.6	_	_			
7.0	15.4	1.6	9.0	4.1	25.0			
9.0	6.70	_	16.9	5.0	_			

viously reported results,⁶¹ as pH is lower than 6.8, the amount of multivalent species were dominated by H_3AsO_4 and $H_2AsO_4^-$ in which the surfaces of adsorbent are positively charged and could bind negatively charged $H_2AsO_4^-$ anions, which was responsible for the adsorption via electrostatic attraction and/or ligand change mechanism.⁶²

For influence of pH value in the solution, in the pH range of 1.5-5.063 electrostatic attraction occurs since As(V) generally exists in the forms of H₂AsO₄⁻ and HAsO₄²⁻ and the adsorbents possess negative charge, facilitating arsenic removal. However, an increase in solution pH leads to the gradual deprotonation of surface hydroxyl groups, made the adsorbents negatively charged, and the adsorption capacity is consequently decreased because of electrostatic repulsion effect. For As (III), the opposite behavior is observed due to its non-ionic (H₃AsO₃) species. The maximum As(III) removal is found at pH 7 because the adsorbents possess negative charge and the As(III) possesses approximately equimolar mixture of H₃AsO₃ and H₂AsO₃⁻ in the solution. For this result, Dutta et al.⁶⁴ suggested that the formation of surface complex might depend on solution pH.

Table 3 shows concentration (mg L⁻¹) of metals dissolved from adsorbents into solution with varying pH after 3 h- contact time. The amount of dissolved cations at pH 1.5 is high for both NZ-Y and Al-NZ-Y. Increasing pH leads to a decrease in dissolution, however the dissolution of Si is insignificantly changed that it should be related with insensitivity of silicon analysis with ICP-MS. Dissolved amount of aluminum from Al-NZ-Y at pH 1.5 is almost three times higher than that of NZ-Y, which is due to dissolution of introduced aluminum into NZ-Y. In order to reduction of aluminum dissolution, further adsorption studies for Al-NZ-Y were done at pH = 5.0. Although the amount of Fe and Mg with increasing pH is almost stabile, the amount of Ca is similar to silicon results.

3. 2. 2. Contact Time and Adsorption Kinetic Studies

Adsorption capacity of adsorbents with contact time for As(V) is shown in Fig 3. Although the equilibrium time of As(V) on NZ-Y and Al-NZ-Y is determined as 120 min, the equilibrium time on the NH₄-NZ-Y is 480 min. Slow adsorption rate of As(V) on NH₄-NZ-Y may be due to in-

Table 3. Concentration(mg L⁻¹) of metals dissolved from adsorbent into solution with varying pH after 3h- contact time

			NZ-Y					Al-NZ-Y		
pН	1.5	3	5	7	9	1.5	3	5	7	9
Al	12.77	0.59	4.94	5.73	4.58	38.5	1.19	1.27	0.91	2.32
Si	18.01	19.31	31.34	30.86	31.54	63.0	21.0	20.80	17.12	20.10
Ca	14.70	13.59	13.38	12.66	12.33	28.4	15.4	16.06	12.90	13.49
Fe	2.33	1.94	3.13	3.43	2.92	13.03	1.96	2.05	1.55	2.35
Mg	1.47	0.82	1.13	1.09	1.01	10.24	1.87	1.81	1.20	1.47

creasing ion exchange capacity with cation exchange and increasing acidity based on XRF and NH₃-TPD results reported in reference.⁵³ Equilibrium time of As (III) on ad-

sorbents is shown in Fig. 4 and almost opposite trend of As(V) is observed. Namely, the equilibrium time of As(III) on NZ-Y and NH₄-NZ-Y is determined as 480 min.

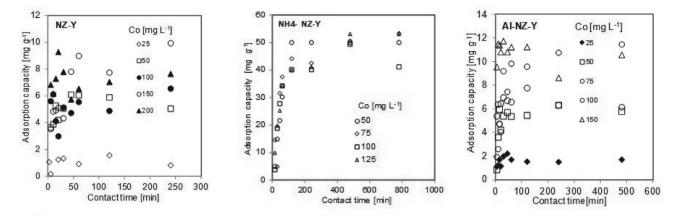


Figure 3. Adsorption capacity of NZ-Y, NH4-NZ-Y and Al-NZ-Y for removal of As(V) as a function of contact time.

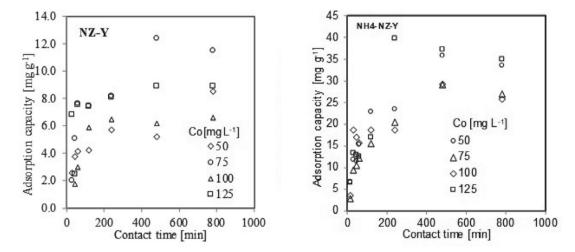


Figure 4. Adsorption capacity of NZ-Y and NH4-NZ-Y for removal of As(III) as a function of contact time.

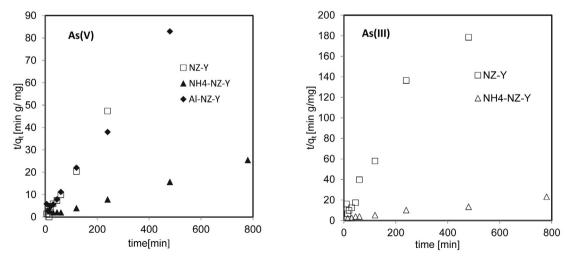


Figure 5. The linear second-order kinetic adsorption data for arsenic by natural and modified zeolites

To describe the adsorption behavior of an adsorbent, the adsorption results of As (III) and As(V) by NZ-Y, NH₄-NZ-Y and Al-NZ-Y shown in Figs 3 and 4 were fitted with pseudo-first-order, pseudo-second-order and intraparticule diffusion kinetic rate equations. Table 4 shows the relevant parameters and correlation coefficients (R²) obtained from the kinetic models. Based on correlation coefficients (R²), the pseudo-second-order model has higher R² values for As (III,&V) than pseudo-first-order and intraparticule diffusion models. In addition, the linear second-order kinetic adsorption data for arsenic by natural and modified zeolites are shown in Fig. 5. The finding implies that the adsorption of arsenic occurs in the pores of the adsorbents.

3. 2. 3. Adsorption Isotherms

Based on the results in Figs. 3 and 4, Langmuir and Freundlich, D-R isotherm models were fitted to adsorption isotherms and the adsorption constants obtained from the isotherms are presented in Table 4. Higher regression coefficient in Table 5 suggests that the Langmuir model is more suitable for arsenic removal than the Freundlich model. This indicates that arsenic adsorption occurs on a homogenous surface irrespective of modification.

qm calculated from the Langmuir parameters represents the monolayer saturation at equilibrium and b indi-

cates the binding affinity for arsenic. The high b value indicates a high affinity that the affinity of NH₄-NZ-Y for As(III&V) ions is higher than those of NZ-Y and Al-NZ.

The value of k_F constant calculated from Freundlich isotherms is changed depending on the type of adsorbent. 1/n values of samples are in the range of 0 and 1, showing strong adsorption capacity as reported previously.⁶⁵ 1/n values calculated from all adsorbents are in the range of 0 and 1.

Based on results calculated from Langmuir model, the maximum As(III) and As(V) removal amounts with NH₄-NZ-Y are found as 28.7 mg g⁻¹ and 36.6 mg g⁻¹, respectively. The high adsorption capacity of NH₄-NZ-Y is a result of increasing adsorption sites with increasing surface area via decationisation as well as increasing surface acidity.

D-R isotherm model gives information on physical or chemical adsorption of adsorption process. Activation energy variations (E) are E < 8 kJ/mol for physical adsorption and 8 < E < 16.8 kJ/mol for chemical adsorption in which energy is needed for removing a molecule from its location into the surface of adsorbent. 66

From the linear fitting of D-R model, the obtained R² values for As(V) are higher than those of As(III) and E values for all samples in Table 4 are lower than 8 kJ/mol, indicating that the mechanism of adsorption is physical process.

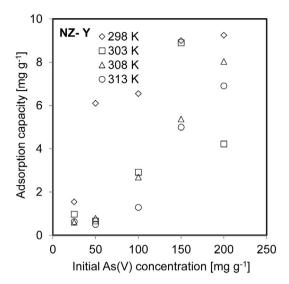
Influence of temperature on adsorption of arsenic was studied and is shown in Figs. 6 and 7. The adsorption

Adsorbent		Pseudo first order			Pseudo second order			Intraparticle diffusion		
	$q_{\rm e}(mg/g)$	$\mathbf{k_1}$	$q_e(mg/g)$	\mathbb{R}^2	k	$q_{\rm e}(mg/g)$	\mathbb{R}^2	k_d	C (mg/g)	\mathbb{R}^2
				A	s(III)					
NZ-Y	2.69	0.002	1.37	0.24	0.017	2.57	0.94	0.067	1.24	0.23
NH ₄ -NZ-Y	26.99	0.004	4.03	0.81	0.0003	38.02	0.98	1.175	5.45	0.89
				A	s(V)					
NZ-Y	5.06	0.033	1.24	0.99	0.052	5.13	0.98	0.217	2.99	0.23
NH ₄ -NZ-Y	30.23	0.043	4.81	0.74	0.001	32.25	0.99	0.749	14.89	0.44
Al-NZ-Y	5.79	0.055	1.79	0.66	0.022	5.99	0.99	0.141	3.70	0.29

Table 4. Kinetic parameters for adsorption of As (III&V) by NZ-Y, NH4-NZ-Y and Al-NZ-7 in water.

Table 5. Adsorption constants for removal of arsenic (III, V) from aqueous solution with natural and modified zeolites

Adsorbent	Freundlich isotherm			Langmuir isotherm			D-R isotherm			
	$k_{\rm F} \ ({ m mg \ g^{-1}}) ({ m mg \ L^{-1}})^{-n}$	1/n	R ²	$q_{m} \ (mg/g)$	b (L/mg)	R ²	q _s (mol/g)	$k \\ (mol^2/J^2)$	E (kJ/mol)	R ²
				As(III))					
NZ-Y	6.40	0.22	0.86	2.2	0.11	0.99	4.29	2.472	0.446	0.01
NH ₄ -NZ-Y	474.71	0.10	0.99	28.7	0.46	0.98	28.85	2.976	0.409	0.21
				As(V)	1					
NZ-Y	1.74	0.34	0.92	12.3	0.024	0.96	73.27	139.58	0.059	0.88
NH ₄ -NZ-Y	64.97	0.12	0.97	36.6	0.22	0.99	9.81	141.63	0.059	0.90
Al-NZ-Y	0.66	0.58	1.00	18.8	0.01	0.99	18.61	136.3	0.060	0.89



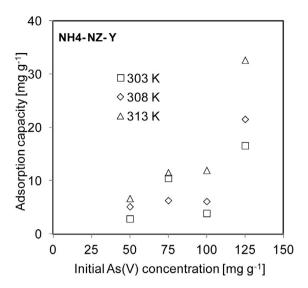


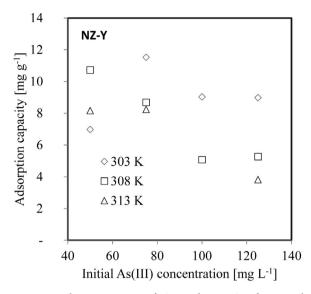
Figure 6. Adsorption capacity of NZ-Y and NH4-NZ-Y for removal of As(V) at different temperatures as a function of initial As(V) concentration.

Table 6. Thermodynamic data for As (III&V) on NH_4 -NZ-Y

NH ₄ -NZ-Y 50 mg/L 298 -19.95 -99.0 -264. 303 -18.90 308 - 313 16.02 75mg/L 298 -16.19 -14.51 5.6 303 -16.21 308 - 313 -16.28 100 mg/L 298 -14.37 39.40 180.5 303 -15.32 308 -16.17 313 -16.75 125 mg/L 298 - 22.85 122.5	R ² 1 K)
303 -18.90 308 - 313 16.02 75mg/L 298 -16.19 -14.51 5.6 303 -16.21 308 - 313 -16.28 100 mg/L 298 -14.37 39.40 180.5 303 -15.32 308 -16.17 313 -16.75	9 0.99
308	
75mg/L 298 -16.19 -14.51 5.6 303 -16.21 308 - 313 -16.28 100 mg/L 298 -14.37 39.40 180.5 303 -15.32 308 -16.17 313 -16.75	
75mg/L 298 -16.19 -14.51 5.6 303 -16.21 308 - 313 -16.28 100 mg/L 298 -14.37 39.40 180.5 303 -15.32 308 -16.17 313 -16.75	
303 -16.21 308 - 313 -16.28 100 mg/L 298 -14.37 39.40 180.5 303 -15.32 308 -16.17 313 -16.75	0.99
308 313 -16.28 100 mg/L 298 -14.37 39.40 180.5 303 -15.32 308 -16.17 313 -16.75	
313 -16.28 100 mg/L 298 -14.37 39.40 180.5 303 -15.32 308 -16.17 313 -16.75	
100 mg/L 298 -14.37 39.40 180.5 303 -15.32 308 -16.17 313 -16.75	
303 -15.32 308 -16.17 313 -16.75	0.99
$ \begin{array}{rrr} 308 & -16.17 \\ 313 & -16.75 \end{array} $	- 0.,,
313 -16.75	
	7 0.98
303 -14.31	, 0.50
308 -14.84	
313 -15.54	
NH ₄ -NZ-Y As (V) concentration	
50 mg/L 303 –9.1 71.4 266.	2 0.96
308 -10.8	2 0.50
313 -11.8	
75mg/L 303 -13.1 -14.9 -6.1	7 0.98
308 -13.1	, 0.50
313 -13.0	
100 mg/L 303 -9.1 95.0 343.	4 0.98
308 -10.5	0.50
313 -12.6	
125 mg/L 303 –12.4 64.9 255.	1 0.97
308 –12.4 04.5 255.	1 0.77
313 -15.0	

capacity of NZ-Y and NH₄-NZ-Y for As (V) and of NH₄-NZ-Y for As(III) increases with increasing temperature, indicating endothermic nature of arsenic adsorption.

However, the removal amount of As (III) on NZ-Y decreased with increasing temperature due to its exothermic nature.



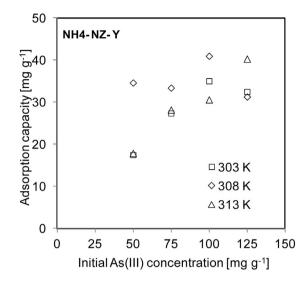


Figure 7. Adsorption capacity of NZ-Y and NH4-NZ-Y for removal of As(III) at different temperatures as a function of initial As(III) concentration

Thermodynamic parameters for adsorption of As (III&V) on NH₄-NZ-Y with high arsenic adsorption capacity were calculated using experimental results in Fig. 6 and 7 via equations (13 and 14) in section 2.3 and the results are listed in Table 6. The Gibbs free energies were found as negative for NH₄-NZ-Y, indicating that the adsorption of arsenic on NH₄-NZ-Y is feasible and spontaneous (Table 6). The positive values of ΔH^o for NH₄-NZ-Y supported the endothermic nature of adsorption process. The positive values of ΔS^o for NH₄-NZ-Y increase with increasing initial concentration of As(III&V),supporting randomness on the solid-liquid interface.

3. 2. 4. Comparison of Results With Literature

The comparison of results with literature shows that the adsorption capacity of NZ-Y varies with source, composition and modification of NZ as seen in Table 7. The results of NZ-Y for As(V) are consistent with Slovakia clinoptilolite reported by Dousova $et\ al.$. Adsorption results of the modified zeolites with NH₄+ is similar to synthetic zeolites reported by Chutia $et\ al.$ However, the effect of Al modification on arsenic adsorption capacity of zeolite varies with source and composition of zeolite. Although the influence of Al on Gordes-clinoptilolite for As(V) adsorption is low, its effect on montmorillonite for As(V) are in accordance with montmorillonite, which may be associated with significant mordenite content and high surface area of NZ-Y.

4. Conclusion

Natural zeolite obtained from Sivas-Yavu region of Turkey was modified with ion-exchange using NH₄NO₃

and introduction of aluminum using Al₂(SO₄)₃. Chemical and physical properties of natural and modified zeolites were characterized by various techniques such as XRF, XRD, N₂ sorption, FTIR, NH₃-TPD, zeta potential and SEM. The influence of specific adsorption parameters on removal of arsenic from aqueous solution was studied and the data obtained were applied to isotherm models. From the experimental results it can be concluded that adsorption of arsenic depends on the textural properties such as composition, the size and distribution of pores and crystal structure of the adsorbate. Ion exchange and aluminum introduction increased the arsenic adsorption capacity of natural zeolite. The Langmuir isotherm model was best fitted to the isotherm data obtained. In addition, D-R isotherms showed physical adsorption of arsenic on the natural and modified zeolites. Based on thermodynamic investigation, whereas adsorption of As(III) with natural zeolite has exothermic nature, the adsorption of As (III &V) with NH₄⁺ exchanged zeolite is endothermic.

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Table 7. Comparison of	adsorption capacitie	es of different types of z	eolites

Adsorbent	Treatment	Metal oxide	As(III) (mg/g)	As (V) (mg/g)	Reference
Zeolitic tuff(ZMA)	-			0.004 0.0018	Elizalde-González et al. ⁷⁰
Zeolite	HDTMA			0.539	Li et al ⁷¹
Clinoptilolite	NaCl			0.428	Chutia et al. ⁵⁹
Winston clinoptilolite	-	FeCl ₃ , FeSO ₄	_	0.05	Li et al. ⁷²
Tehuacan natural zeolite	NaCl	FeCl ₃ MnCl ₂	0.06 0.06	0.186 0.170	Jiménez-Cedillo ⁴⁰
Mexica clinoptilolite	NaCl	FeCl ₃	0.01	0.022-0.053	MacEdo-Miranda et al. ⁴²
Clinoptilolite	-	FeCl ₃	_	0.68	Jeon et al. ⁷³
Mexica clinoptilolite	NaCl	FeCl ₃	0.012	0.006	Davilla-Jimenez <i>et al.</i> ⁷⁴
Gordes clinoptilolite	NaCl	FeCl ₃	_	0.0084-0.0092	Baskan and Pala ⁷⁵
Slovakia clinoptilolite	-	FeSO ₄	-	18.0	Dousová et al. ⁷⁶
Montmorillonite	-	AlCl ₃ and FeCl ₃	19.11	21.23	Ramesh <i>et al</i> . ⁷⁷
Gordes clinoptilolite	NaCl	FeCl ₂ FeCl ₂ and AlCl ₃ AlCl ₃	- - -	3.02 3.86 1.60	Simsek et al. ⁷⁸
Synthetic zeolite	_	_	-	35.89	Chutia et al. ³⁹
Sivas- Yavu- clinoptilolite	-	- NH ₄ NO ₃ Al ₂ (SO ₄) ₃ .	1.1 28.7	12.33 36.6 18.83	This study

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Povzetek

Preučevali smo adsorpcijo arzena iz vodnih raztopin na naravni zeolit (NZ), zeolit predhodno izpostavljen raztopini NH₄NO₃ in zeolit izpostavljen raztopni Al₂(SO₄)₃. Zeoliti so bili okarakterizirani z XRF, XRD, N₂ adsorpcijo, FTIR, NH₃-TPD, zeta potencialom in SEM. Zeolit predhodno obdelan z NH₄⁺ kaže znatno ionsko izmenjavo z večino kationov ter povečanje specifične površine, poroznosti in površinske kislosti. Prisotnost aluminija v zeolitu je povečala adsorpcijo As(V) in znižala adsorpcijo As (III) medtem ko izpostavljenost naravnega zeolita NH₄⁺ ionom povzroči povečanje adsorpcijske kapacitete obeh zvrsti. Hitrost adsorpcije obeh zvrsti arzena na naravni in modificirana zeolita lahko opišemo s kinetiko pseudo-drugega reda, adsorpcijsko ravnotežje pa z Langmuirjevo izotermo. Najvišjo adsorpcijsko kapaciteto kaže zeolit izpostavljen vodni raztopini amonijaka in znaša 28.7 mg/g za As(III) in 36.6 mg/g za As(V). Izračunani termodinamski parametri kažejo, da je adsorpcijski proces spontan in ravnotežje ugodno.